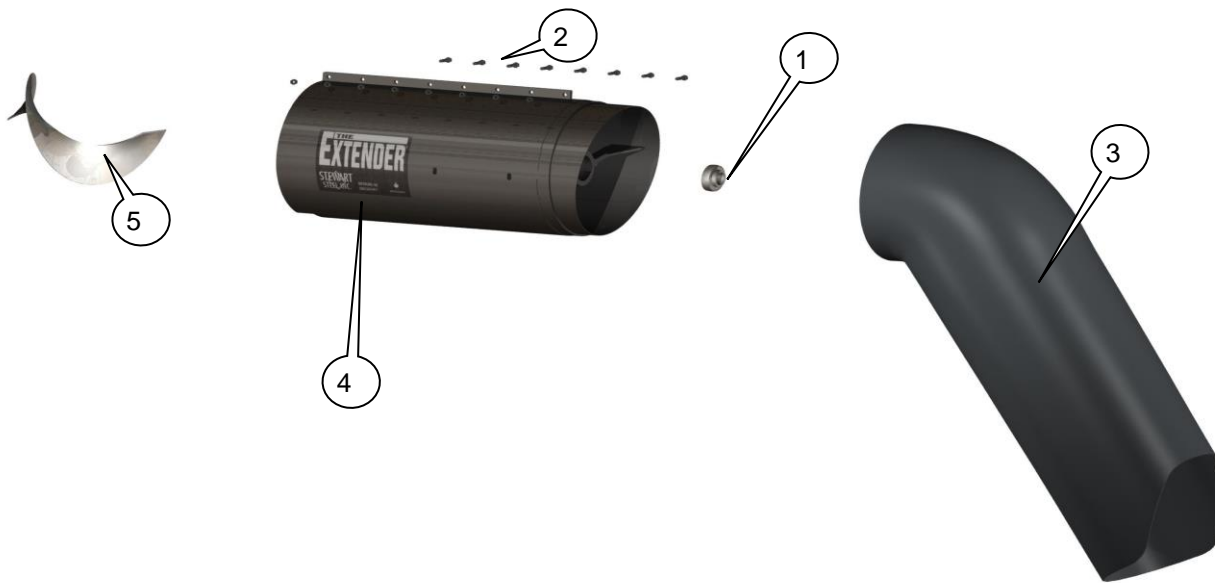


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# Agco Gleaner FT214

## Installation Drawing for FT-214 Extender



### Parts list for FT 3 Extender

	Quantity
Harware Kit Items 1-2) add to 50" box with items 3-5	
1. AEL207-106D1 Bearing & Collar	1
2. Bolt Package BPKFT3	1
3. #14 Spout	1
4. Main Sleeve assembly	1
5. Flighting EFGFT-LH14 @12"long	1
6. 72 mm - 2 hole flangette	2

## **AGCO-GLEANER EXTENDER-EXT-FT214**

### **COMBINE UNLOADING AUGER EXTENSION FOR:**

**Agco Rotary Combines- Gleaner**

**Installation Instructions:**

- 1. Remove end cap & metal spout by removing bolts from unloading auger.**
- 2. . Slide on flighting just past existing flighting and cut new flighting flush with end of auger tube (2 7/8 diameter ) to allow flighting to turn past bearing flange when they are mounted to the bearing shaft (1-3/8" diameter shaft). The gusset support on the back side of the existing auger should be cut off in order to allow the new flighting to pass by. Weld flighting to shaft and weld flighting together.**
- 3. Slide Extender tube in place. . Bolt top 9 bolts and tighten on top of sleeve using 5/16 bolts & locknuts. .**
- 4. Install bearing collar & bolt and washer and tighten securely.**
- 5. Mount spout to end of Extender outer tube sleeve (approx. 1-1/4" over end) and drill holes through plastic and steel where marked (small dimple) on plastic spout using 8 1/4" tek bolts to mount. The seam on the top spout should line up with weld seam on outer ring of extender.**

#### **CAUTION:**

- \* NEVER LEAVE UNLOADING AUGER FULL UNLESS ABSOLUTELY NECESSARY!**
- \* EXTENDING AUGER OVER MANUFACTURERS RECOMMENDED MAXIMUM LENGTH IS DONE AT CUSTOMERS OWN RISK**

**WARRANTY: STEWART STEEL INC. WARRANTY COVERS ALL THE ABOVE PARTS FOR A PERIOD OF 1 YEAR FROM TIME OF PURCHASE. THE WARRANTY DOES NOT COVER ANY PARTS MADE AND SOLD BY THE ORIGINAL MANUFACTURER OR ANY PARTS THAT WERE PART OF THE ORIGINAL COMBINES CONSTRUCTION.**